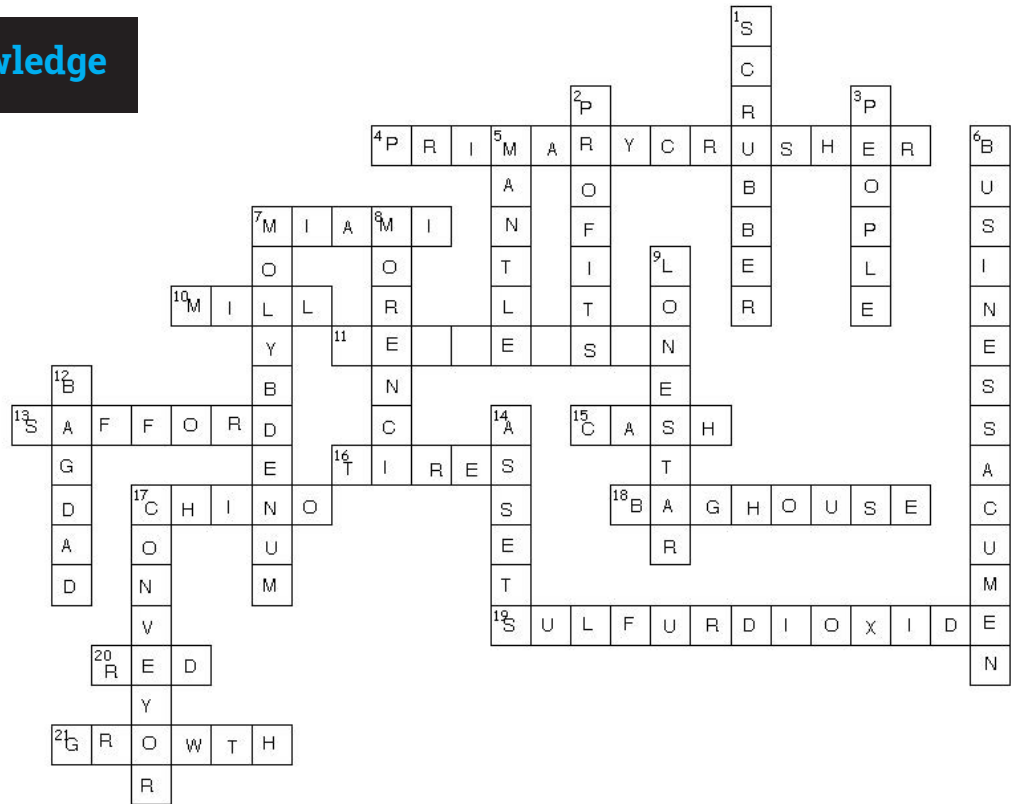


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ACROSS

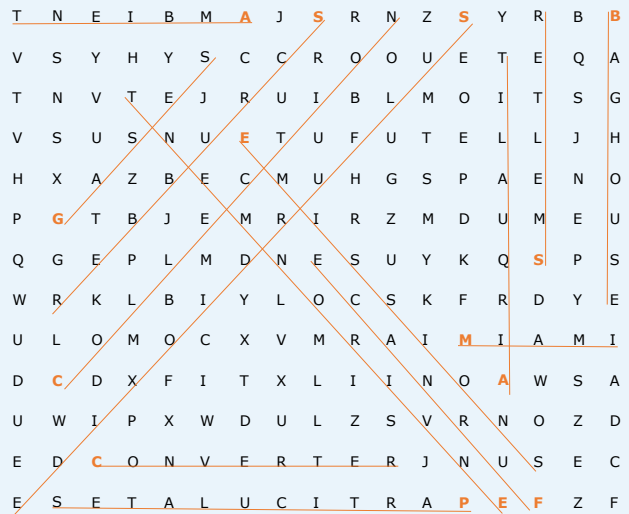
4. Bagdad's new maintenance crane services this
7. Home to Company's domestic copper smelter
10. Destination of ore conveyed from the primary crusher
11. Site that recently celebrated its 40th year of operation
13. Dos Pobres and San Juan pits are part of this operation
15. One of the five fundamental business drivers
16. The counter-rotating cylinders of an HRC
17. New Mexico copper operation
18. Removes particles from collected gases in the anode furnace of a smelter
19. What SO₂ stands for
20. Name of the mountain through which Henderson's conveyor tunnel passes
21. Another of the five business drivers

DOWN

1. Uses a wet chemical process to neutralize SO₂ at a smelter
2. Another of the five business drivers
3. Another of the five business drivers
5. It covers the spindle in a gyratory crusher
6. One of the courses offered through Learning and Leadership Development
7. Primary product mined at Henderson and Climax operations
8. Site that's home to the Hydraulic Role Crusher
9. Copper deposit located 6 miles from Safford's Dos Pobres and San Juan pits
12. Copper operation in West Central Arizona
14. Another of the five business drivers
17. Replaced the rail system at Henderson

Word Search

Find 14 terms taken from the article on the smelter upgrade at Miami operations



- | | |
|-------------|----------------|
| AIR QUALITY | FURNACE |
| AMBIENT | GASES |
| BAGHOUSE | MIAMI |
| COLLECTION | PARTICULATES |
| CONVERTER | SCRUBBER |
| EMISSIONS | SMELTER |
| ENVIRONMENT | SULFUR DIOXIDE |